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OSP 7000 controller to
boot up completely and
the machine turned on
like it was supposed to.

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Then I think there was an alarm that corresponded to some parameter like word 41, I set 41 to 1, then another for word parameter like 73 or something,

Okuma > OSP 7000 PARAMETERS

Page 175 OSP
5000/5020 CONTROL
PARAMETERS
ELECTRICAL
MAINTENANCE
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501... Page 177 Item up or Item down function keys. To access the next page of a particular menu press the Page up or Page down buttons. The following are the different types of parameters on Okuma lathes with the OSP 5000/5020L series controls.

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(me61-214-r5) jan.
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Edition: 1st Edition |
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(ME33-015-R5) Aug.

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and the warning signs
attached to the
machine cover only
those hazards which
Okuma can predict. Be
aware that they do not

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cover all possible hazards.

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I'm work as Engineer Technologist in Full Engineer from Bulgaria . We have a new lathe OKUMA GENOS L300E-M with CNC control OKUMA OSP-P300L-R I have a problem with tapping cycle G77 with

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dweel time for M8x1.25
Format of the cycle :
G77 X0 Z-20 F1.25 E5.
I want to have dweel
time in bottom hole but
the system does not
perform.

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7:01. Gosiger 106,695
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**(showing not
teaching)**

OSP CNC control, we can vary RPM while accurately maintaining the lead during threading, thus preventing the introduction of chatter. This unique Okuma function is used heavily in the oil field industry on our LOC lathe product line. VSST comes standard with Okuma LOC machines,

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